



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		850462	COVER-ROCKER	2		
2	36	811569	CAP-OIL FILL	2		
3	27	811588	GASKET-ROCKER COVER	2		3
4	10	811589	SCREW (1/4-20 X 7/8 IN.)	14		
5		850468	PUSH ROD-VALVE	8	(INTAKE)	
5		850469	PUSH ROD-VALVE	8	(EXHAUST)	
6		814506	VALVE-EXHAUST	8	(STANDARD)	
6		814507	VALVE-EXHAUST	AR	(.015 O.S.)	3,5
7		49134	VALVE-INTAKE	8	(STANDARD)	
8		811585	GUIDE-PUSH ROD	8		
9		850464	CAP-VALVE	8	(INTAKE)	
10		850463	ROTATOR-VALVE	8	(EXHAUST)	
11	26	811545	SEAL-VALVE	16		3
12	24	850465	SPRING-VALVE	16		
13	28	54530	KEY-VALVE STEM	32		
14		850471	ROCKER ARM	16		
15		850472	BALL UNIT	16		
16	10	811593	BOLT-ROCKER ARM	16		
17	938	827656	HEAD ASSEMBLY-CYLINDER	2		
18	27	850470	GASKET-CYLINDER HEAD	2		3
19	10	49106	BOLT (7/16-14 X 2-1/16 IN.)	8		
20	10	49105	BOLT (7/16-14 X 4-1/16 IN.)	24		
21		807081T	BRACKET-LIFTING EYE (FRONT)	1		
22	36	807131T	TUBE-OIL FILL	1		
23	16	805706	STUD-OIL FILL TUBE	1		
24	11	35045	NUT (1/4-28)	1		
25	26	805622	GROMMET-OIL FILL TUBE	1		
26	25	811553	GROMMET-PCV HOLE	2		
27	21	806603	VALVE-PCV	1		
28	32	806174 50	HOSE-PCV	1		
29	54	816311	CABLE TIE	2		
30	32	807498240	HOSE-VENT	1	(USE WITH METAL FLAME ARRI	
30	32	15894 18	HOSE-VENT	1	(USE WITH PLASTIC FLAME ARI	
31		807925A 2	BAFFLE-BREATHER	1		
-	27	805396A95	GASKET SET-OVERHAUL	1	(7.4L)	